

Equipment feet

Individual solutions simply put together.

Out of the many possibilities we present here the standards. Contact us directly for device- or process-specific fastenings for the articulated arms.

Brochure

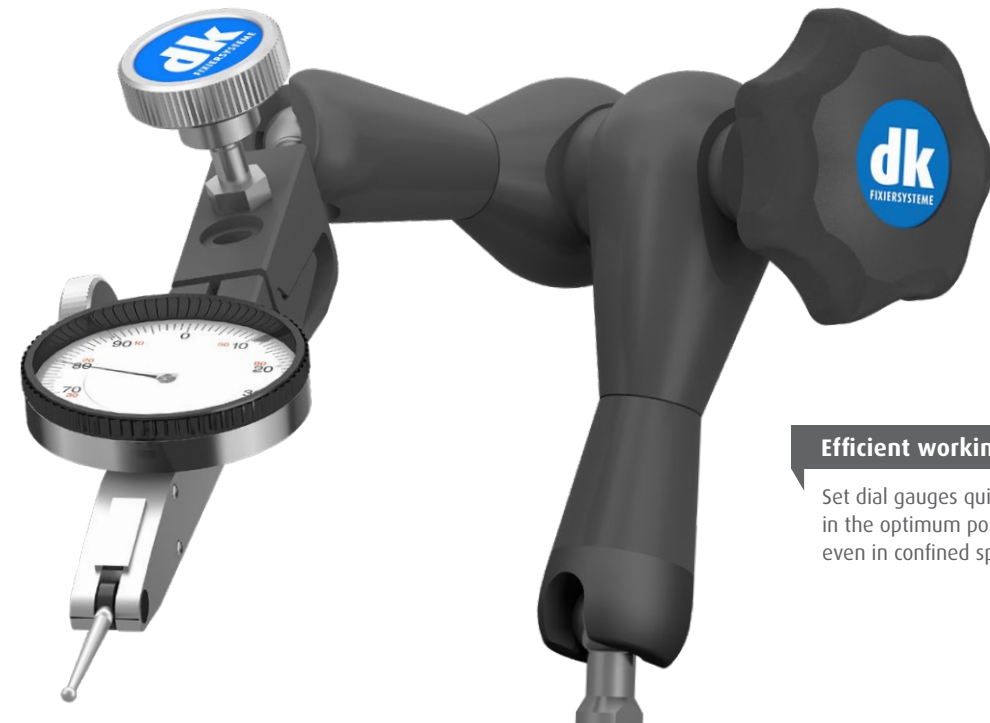


More product details about gauge stands and clamping joints in the prospect under:  
[www.dk-fixiersysteme.de/service](http://www.dk-fixiersysteme.de/service)

Product videos

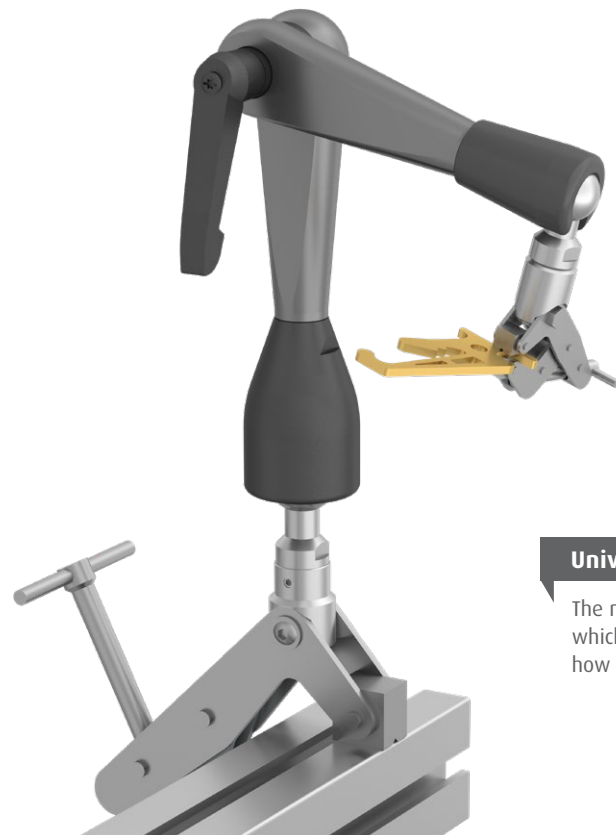


Clear explanatory videos of our three different stand clamping systems are available on our YouTube channel:  
[www.youtube.com/@dkfixiersysteme](https://www.youtube.com/@dkfixiersysteme)



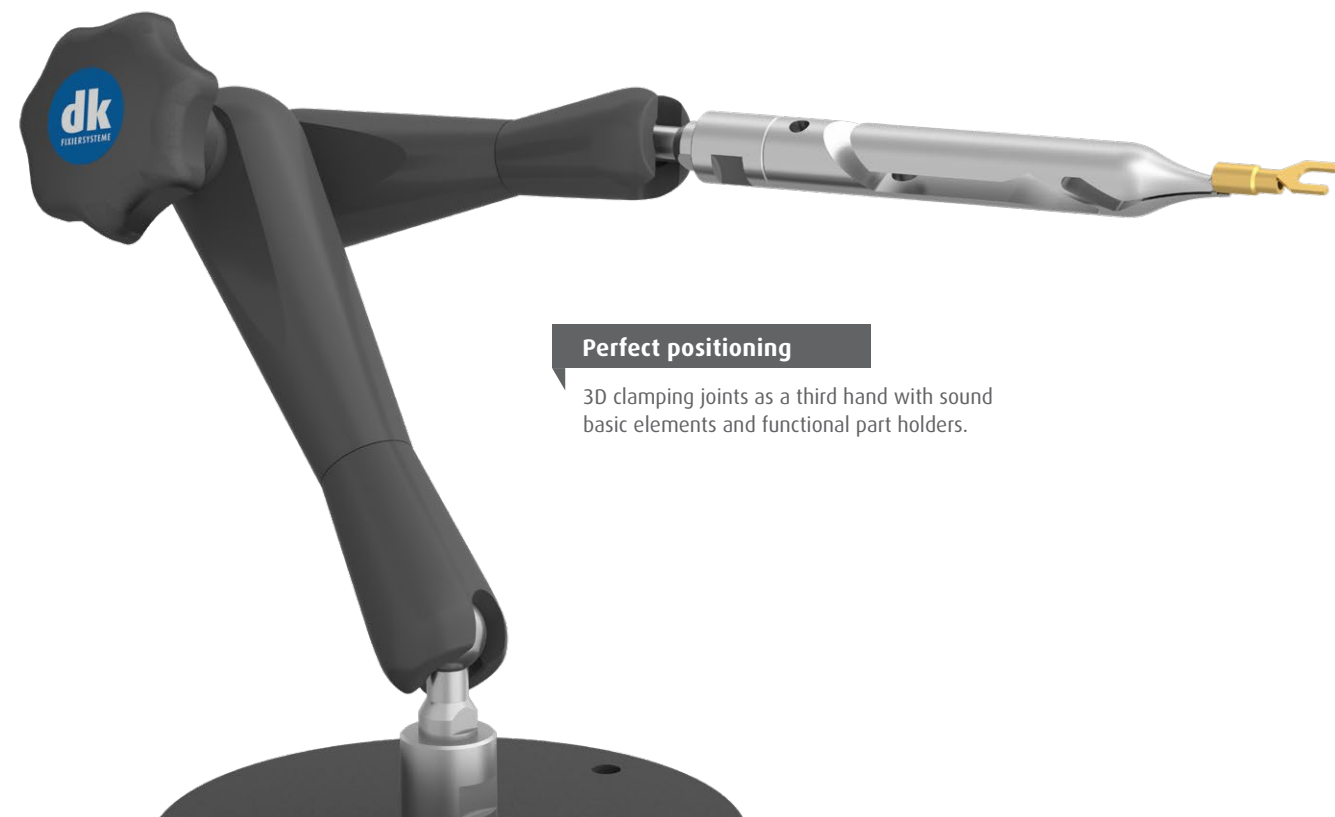
Efficient working

Set dial gauges quickly and accurately in the optimum position and fasten them securely, even in confined spaces.



Universal holding system

The matrix of individual components shows which series products are available and how they can be combined.



Perfect positioning

3D clamping joints as a third hand with sound basic elements and functional part holders.



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modular. simple. better.

Fastenings for the lower function joints

| Switch magnets                                                                    |                                                                                   |                                                                                    |                                                                                     |                                                                                     | Screw adapter for fastening to switch magnets, measuring plates or other basic elements |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                               | Adapter for Alufix 25/40 |                                                                                     | Adapter for dk systems                                                                |                                                                                       | Clamp locking                                                                       |                                                                                     | Parallel clamps                                                                     | Base                                                                                |                                                                                       |                                                                                     | Risers Columns 200 and 450 mm                                                       |  |
|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-----------------------------------------------|--------------------------|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--|
|  |  |  |  |  |      |  |  |  |  |  |  |  |  |                                               |                          |  |    |    |  |  |  |  |    |  |  |  |
| 300 N<br>30x34x35, M6                                                             | 750 N<br>50x60x55, M8                                                             | 1,000 N<br>50x74x55, M8                                                            | 1,500 N<br>60x120x55, M10x1.25                                                      | 3,000 N<br>130x120x55, M10x1.25                                                     | male M8<br>female M10                                                                   | male M8<br>female M10F                                                              | male M8<br>female M6                                                                | male M6<br>female M8                                                                | male M10<br>female M8                                                               | male M10F<br>female M8                                                              | male M12<br>female M8                                                               | male M10F<br>female M10                                                             | under slot nut<br>female M8                                                         | male AF25<br>female M8                        | male AF40<br>female M8   | under SWA39<br>female M6                                                            | under SWA39<br>female M8                                                              | span 40,<br>female M6                                                                 | span 40,<br>female M8                                                               | span 75,<br>female M8                                                               | 120x150x50,<br>female M8                                                            | D 100 mm,<br>female M6                                                              | D 150 mm,<br>female M8                                                                | male m6 (u)<br>female M6 (o)                                                        | male M10F (u)<br>female M10F (o)                                                    |  |
| 245010                                                                            | 245012                                                                            | 245013                                                                             | 245014                                                                              | 245020                                                                              | 297800                                                                                  | 245401                                                                              | 275120                                                                              | 275000                                                                              | 275100                                                                              | 245403                                                                              | 275200                                                                              | 245404                                                                              | 290600                                                                              | 245490                                        | 245491                   | 273006                                                                              | 273008                                                                                | 245200                                                                                | 245201                                                                              | 245300                                                                              | 245100                                                                              | 245101                                                                              | 245102                                                                                | 245500                                                                              | 245501                                                                              |  |
| E                                                                                 | J + 275120                                                                        | J + 275120                                                                         | N                                                                                   | N                                                                                   | N                                                                                       | N                                                                                   | J                                                                                   | N                                                                                   | J + 275120                                                                          | N                                                                                   | J + 275120                                                                          | N                                                                                   | J + 275120                                                                          | J+275120                                      | J+275120                 | J                                                                                   | N                                                                                     | J                                                                                     | N                                                                                   | J+275120                                                                            | J+275120                                                                            | J                                                                                   | J+275120                                                                              | J                                                                                   | N                                                                                   |  |
| J + 275000                                                                        | E                                                                                 | J                                                                                  | N                                                                                   | N                                                                                   | N                                                                                       | N                                                                                   | N                                                                                   | J                                                                                   | J                                                                                   | J                                                                                   | J                                                                                   | N                                                                                   | J                                                                                   | J                                             | J                        | N                                                                                   | J                                                                                     | N                                                                                     | J                                                                                   | J                                                                                   | J                                                                                   | J + 275000                                                                          | J                                                                                     | J + 275000                                                                          | J + 245403                                                                          |  |
| N                                                                                 | J                                                                                 | E                                                                                  | J + 245403                                                                          | N                                                                                   | N                                                                                       | N                                                                                   | N                                                                                   | J                                                                                   | J                                                                                   | J                                                                                   | J                                                                                   | N                                                                                   | J                                                                                   | J                                             | J                        | N                                                                                   | J                                                                                     | N                                                                                     | J                                                                                   | J                                                                                   | J                                                                                   | J + 275000                                                                          | J                                                                                     | N                                                                                   | J + 245403                                                                          |  |
| N                                                                                 | J                                                                                 | E                                                                                  | J + 245403                                                                          | J + 245403                                                                          | N                                                                                       | N                                                                                   | N                                                                                   | N                                                                                   | J                                                                                   | J                                                                                   | J                                                                                   | N                                                                                   | J                                                                                   | J                                             | J                        | N                                                                                   | J                                                                                     | N                                                                                     | J                                                                                   | J                                                                                   | J                                                                                   | J + 275000                                                                          | J                                                                                     | N                                                                                   | J + 245403                                                                          |  |
| N                                                                                 | J                                                                                 | E                                                                                  | J + 245403                                                                          | N                                                                                   | N                                                                                       | N                                                                                   | N                                                                                   | J                                                                                   | J                                                                                   | J                                                                                   | J                                                                                   | N                                                                                   | J                                                                                   | J                                             | J                        | N                                                                                   | J                                                                                     | N                                                                                     | J                                                                                   | J                                                                                   | J                                                                                   | J + 275000                                                                          | J                                                                                     | N                                                                                   | J + 245403                                                                          |  |
| N                                                                                 | J                                                                                 | E                                                                                  | J + 245403                                                                          | J + 245403                                                                          | N                                                                                       | N                                                                                   | N                                                                                   | N                                                                                   | J                                                                                   | J                                                                                   | J                                                                                   | N                                                                                   | J                                                                                   | J                                             | J                        | N                                                                                   | J                                                                                     | N                                                                                     | J                                                                                   | J                                                                                   | J                                                                                   | J + 275000                                                                          | J                                                                                     | N                                                                                   | J + 245403                                                                          |  |
| N                                                                                 | J                                                                                 | E                                                                                  | J + 245403                                                                          | N                                                                                   | N                                                                                       | N                                                                                   | N                                                                                   | N                                                                                   | J                                                                                   | J                                                                                   | J                                                                                   | N                                                                                   | J                                                                                   | J                                             | J                        | N                                                                                   | J                                                                                     | N                                                                                     | J                                                                                   | J                                                                                   | J                                                                                   | J                                                                                   | N                                                                                     | J                                                                                   | J + 245403                                                                          |  |
| N                                                                                 | N                                                                                 | J + 297800                                                                         | J + 245404                                                                          | J + 245404                                                                          | J                                                                                       | N                                                                                   | N                                                                                   | N                                                                                   | N                                                                                   | N                                                                                   | J + 297800                                                                          | J                                                                                   | J + 297800                                                                          | J + 297800                                    | J + 297800               | N                                                                                   | J + 297800                                                                            | N                                                                                     | J + 297800                                                                          | J + 297800                                                                          | J + 297800                                                                          | N                                                                                   | J + 297800                                                                            | N                                                                                   | J + 245404                                                                          |  |
| N                                                                                 | J*                                                                                | J*                                                                                 | J + 245403                                                                          | J + 245403                                                                          | N                                                                                       | N                                                                                   | N                                                                                   | N                                                                                   | J                                                                                   | J                                                                                   | J                                                                                   | N                                                                                   | J                                                                                   | J                                             | J                        | N                                                                                   | J                                                                                     | N                                                                                     | J                                                                                   | J                                                                                   | J                                                                                   | N                                                                                   | J                                                                                     | N                                                                                   | J + 245403                                                                          |  |
| N                                                                                 | N                                                                                 | J + 245401                                                                         | J                                                                                   | E                                                                                   | N                                                                                       | J                                                                                   | N                                                                                   | N                                                                                   | J + 245401                                                                          | N                                                                                   | J + 245401                                                                          | N                                                                                   | J + 245401                                                                          | J + 245401                                    | J + 245401               | N                                                                                   | J + 245401                                                                            | N                                                                                     | J + 245401                                                                          | N                                                                                   | N                                                                                   | N                                                                                   | N                                                                                     | N                                                                                   | J                                                                                   |  |
| Stainless steel lower attachments for INOX Hygienic Line on request               |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                         |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     | Adaptations and special interfaces on request |                          |                                                                                     |  |  | Matching basic elements on request                                                  |                                                                                     |                                                                                     |                                                                                     |  | Columns Ø 16 mm<br>L 50 / 150 / 300<br>245515<br>245520<br>245530                   |                                                                                     |  |
|                                                                                   |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                         |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                               |                          |                                                                                     |                                                                                       |                                                                                       |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                       |                                                                                     |                                                                                     |  |
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***Individual solutions  
simply put together.***

**Brochure**



### Product videos



Clear explanatory videos of our three different stand clamping systems are available on our YouTube channel: [www.youtube.com/@dkfxiersysteme](http://www.youtube.com/@dkfxiersysteme)

## Modules instead of custom-made parts

### Multi-part 3D fixating systems

The multi-part fixtures made of standard elements from the dk catalogue are rigidly fastened, have perfect stop elements and can be infinitely spatially configured.

## Precision technology

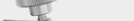
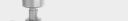
Expanding the 3D clamping joints with e.g. tiny chucks for the exact positioning and repeat accuracy fixating of test pieces. Many more solutions in the dk main catalogue



Tel. +49 (0) 7072 60042-0  
info@dk-fixiersysteme.de  
www.dk-fixiersysteme.de

*modular. simple. better.*

### Measuring device holder

| Precision fine female M6 (T)                                                      | Precision fine female M8 (T)                                                      | Precision fine (FS) play-free female M8                                           | Micro precision (MS) play-free female M8                                           | Reducing bush                                                                       |
|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  |  |  |  |  |

| 1.4 mm/U<br>M6 female                                                                     | 1.4 mm/U,<br>M8 female | 1.4 mm/U,<br>play-free, M8 female | 0.1 mm/U,<br>play-free, M8 female | Reducers<br>Ø 8 to Ø 6       |
|-------------------------------------------------------------------------------------------|------------------------|-----------------------------------|-----------------------------------|------------------------------|
| 246016                                                                                    | 246018                 | 246028                            | 246038                            | 246440                       |
| J                                                                                         | N                      | J + 246400                        | J + 246400                        | for<br>dial indicator holder |
| J                                                                                         | N                      | J + 246400                        | J + 246400                        | for<br>dial indicator holder |
| N                                                                                         | J                      | J                                 | J                                 | for<br>dial indicator holder |
| N                                                                                         | J                      | J                                 | J                                 | for<br>dial indicator holder |
| N                                                                                         | J                      | J                                 | J                                 | for<br>dial indicator holder |
| N                                                                                         | J                      | J                                 | J                                 | for<br>dial indicator holder |
| N                                                                                         | J                      | J                                 | J                                 | for<br>dial indicator holder |
| N                                                                                         | J                      | J                                 | J                                 | for<br>dial indicator holder |
| N                                                                                         | J                      | J                                 | J                                 | for<br>dial indicator holder |
| N                                                                                         | J                      | J                                 | J                                 | for<br>dial indicator holder |
| Application-specific stainless steel top attachments<br>for INOX Hygienic Line on request |                        |                                   |                                   |                              |

**Screw adapter top**

| female M / male M                                                                   |                                                                                     | female M / male SWA                                                                 |                                                                                     |                                                                                     |                                                                                     | Connecting pieces                                                                   |                                                                                     |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  |  |  |  |  |  |  |  |

| female M8,<br>male M6 | female M6,<br>male M8 | female M6,<br>male SWA5 | female M6,<br>male SWA8 | female M8,<br>male SWA5 | female M8,<br>male SWA8 | Connection<br>2 x female M6 | Connection<br>2 x female M8 |
|-----------------------|-----------------------|-------------------------|-------------------------|-------------------------|-------------------------|-----------------------------|-----------------------------|
| 275000                | 246400                | 246410                  | 246411                  | 246412                  | 246413                  | 246405                      | 246406                      |
| N                     | J                     | J                       | J                       | N                       | N                       | J                           | N                           |
| N                     | J                     | J                       | J                       | N                       | N                       | J                           | N                           |
| J                     | N                     | N                       | N                       | J                       | J                       | N                           | J                           |
| J                     | N                     | N                       | N                       | J                       | J                       | N                           | J                           |
| J                     | N                     | N                       | N                       | J                       | J                       | N                           | J                           |
| J                     | N                     | N                       | N                       | J                       | J                       | N                           | J                           |
| J                     | N                     | N                       | N                       | J                       | J                       | N                           | J                           |
| J                     | N                     | N                       | N                       | J                       | J                       | N                           | J                           |
| J                     | N                     | N                       | N                       | J                       | J                       | N                           | J                           |
| J                     | N                     | N                       | N                       | J                       | J                       | N                           | J                           |

Application-specific stainless steel top attachments  
for INOX HygienicLine on request

### Holder, lock and clamping elements top

| Parallel clamp thread                                   |            |            | Lock clamp spring                                                 |            | Round holder light conductor holder |            | Vice       |            | Prism holder |            | Small parts holder |            | Forked clamp | Chock clamp | Magnet     | Tiny chuck | Chuck      | Pull/push clamp |            | Adapter for dk systems | Adapter for vision/control |
|---------------------------------------------------------|------------|------------|-------------------------------------------------------------------|------------|-------------------------------------|------------|------------|------------|--------------|------------|--------------------|------------|--------------|-------------|------------|------------|------------|-----------------|------------|------------------------|----------------------------|
|                                                         |            |            |                                                                   |            |                                     |            |            |            |              |            |                    |            |              |             |            |            |            |                 |            |                        |                            |
| 246360                                                  | 246361     | 245300     | 246206                                                            | 246208     | 246500                              | 246501     | 270900     | 270950     | 285810       | 268000     | 390200             | 266100     | 266900       | 302100      | 267810     | 283800     | 329010     | 376800          | 269300     | 273300 + 440135        |                            |
| J                                                       | J          | J + 275120 | J                                                                 | J          | J                                   | J          | J + 246410 | J + 246410 | J + 246411   | J + 246410 | J                  | J + 246410 | J + 246410   | J + 246410  | J + 246410 | J + 246410 | J + 246410 | J + 246411      | J + 246410 | J + 246410             |                            |
| J                                                       | J          | J + 275120 | J                                                                 | J          | J                                   | J          | J + 246410 | J + 246410 | J + 246411   | J + 246410 | J                  | J + 246410 | J + 246410   | J + 246410  | J + 246410 | J + 246410 | J + 246410 | J + 246411      | J + 246410 | J + 246410             |                            |
| J + 275000                                              | J + 275000 | J          | J + 275000                                                        | J + 275000 | J + 275000                          | J + 275000 | J + 246412 | J + 246412 | J + 246413   | J + 246412 | J + 275000         | J + 246412 | J + 246412   | J + 246412  | J + 246412 | J + 246412 | J + 246412 | J + 246413      | J + 246412 | J + 246412             |                            |
| J + 275000                                              | J + 275000 | J          | J + 275000                                                        | J + 275000 | J + 275000                          | J + 275000 | J + 246412 | J + 246412 | J + 246413   | J + 246412 | J + 275000         | J + 246412 | J + 246412   | J + 246412  | J + 246412 | J + 246412 | J + 246412 | J + 246413      | J + 246412 | J + 246412             |                            |
| J + 275000                                              | J + 275000 | J          | J + 275000                                                        | J + 275000 | J + 275000                          | J + 275000 | J + 246412 | J + 246412 | J + 246413   | J + 246412 | J + 275000         | J + 246412 | J + 246412   | J + 246412  | J + 246412 | J + 246412 | J + 246412 | J + 246413      | J + 246412 | J + 246412             |                            |
| J + 275000                                              | J + 275000 | J          | J + 275000                                                        | J + 275000 | J + 275000                          | J + 275000 | J + 246412 | J + 246412 | J + 246413   | J + 246412 | J + 275000         | J + 246412 | J + 246412   | J + 246412  | J + 246412 | J + 246412 | J + 246412 | J + 246413      | J + 246412 | J + 246412             |                            |
| J + 275000                                              | J + 275000 | J          | J + 275000                                                        | J + 275000 | J + 275000                          | J + 275000 | J + 246412 | J + 246412 | J + 246413   | J + 246412 | J + 275000         | J + 246412 | J + 246412   | J + 246412  | J + 246412 | J + 246412 | J + 246412 | J + 246413      | J + 246412 | J + 246412             |                            |
| J + 275000                                              | J + 275000 | J          | J + 275000                                                        | J + 275000 | J + 275000                          | J + 275000 | J + 246412 | J + 246412 | J + 246413   | J + 246412 | J + 275000         | J + 246412 | J + 246412   | J + 246412  | J + 246412 | J + 246412 | J + 246412 | J + 246413      | J + 246412 | J + 246412             |                            |
| J + 275000                                              | J + 275000 | J          | J + 275000                                                        | J + 275000 | J + 275000                          | J + 275000 | J + 246412 | J + 246412 | J + 246413   | J + 246412 | J + 275000         | J + 246412 | J + 246412   | J + 246412  | J + 246412 | J + 246412 | J + 246412 | J + 246413      | J + 246412 | J + 246412             |                            |
| J + 275000                                              | J + 275000 | J          | J + 275000                                                        | J + 275000 | J + 275000                          | J + 275000 | J + 246412 | J + 246412 | J + 246413   | J + 246412 | J + 275000         | J + 246412 | J + 246412   | J + 246412  | J + 246412 | J + 246412 | J + 246412 | J + 246413      | J + 246412 | J + 246412             |                            |
| J + 275000                                              | J + 275000 | J          | J + 275000                                                        | J + 275000 | J + 275000                          | J + 275000 | J + 246412 | J + 246412 | J + 246413   | J + 246412 | J + 275000         | J + 246412 | J + 246412   | J + 246412  | J + 246412 | J + 246412 | J + 246412 | J + 246413      | J + 246412 | J + 246412             |                            |
|                                                         |            |            |                                                                   |            |                                     |            |            |            |              |            |                    |            |              |             |            |            |            |                 |            |                        |                            |
| Combi-hoder span 18<br>for round tubes Ø 4-18<br>246300 |            |            | Stainless steel top attachments for INOX Hygienic line on request |            |                                     |            |            |            |              |            |                    |            |              |             |            |            |            |                 |            |                        |                            |