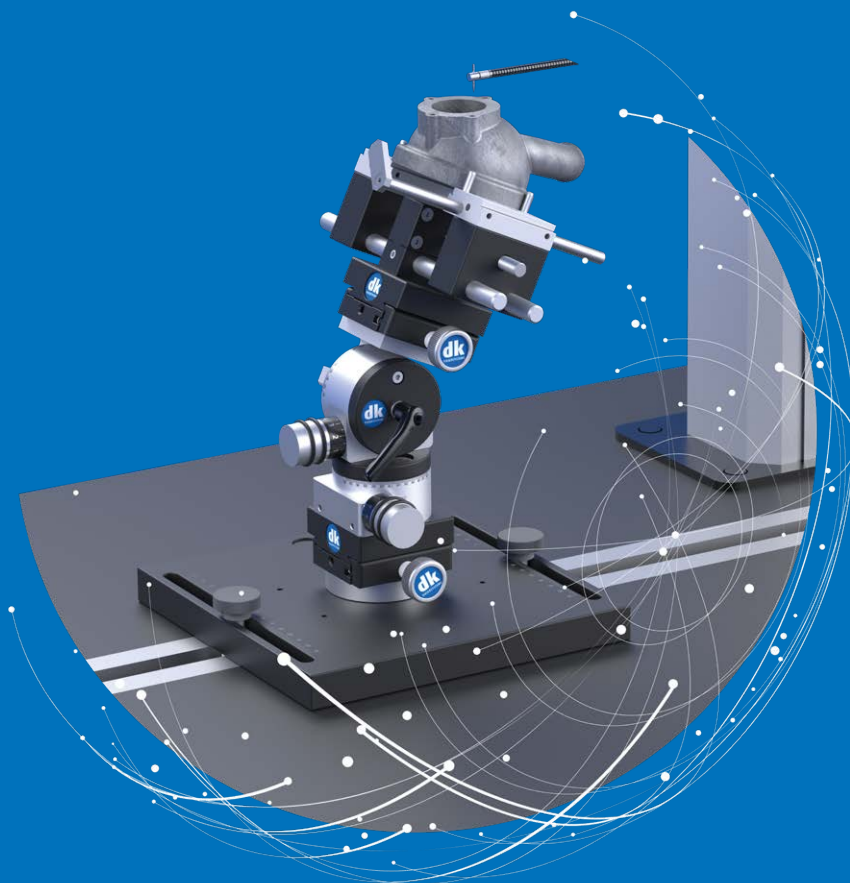


*Fixturing systems*

# *The entire world of fixturing systems*



TACTILE MEASUREMENT



OPTICAL MEASUREMENT



MACHINE VISION & SENSOR



SURFACE & CONTOUR MEASUREMENT



COMPUTED TOMOGRAPHY



LASER METROLOGY SYSTEMS



# Modular clamping systems for all application fields in measurement, testing and laser technology as well as for machine vision and sensor technology.

The complete dk system consists of several differently orientated but mutually compatible ranges. We also develop customer-specific solutions. Our aim is to bring the part being tested into the optimum position and to hold it there with the least possible clamping force and highest degree of repeat accuracy. This applies to both one-time part clamping and repetitive measuring tasks. The most professional solutions include the use of modular clamping systems. Single elements can be accurately and with high repeatability constructed to form

constantly new fixture combinations. The CAD models available from dk support the planning of measuring fixtures as well as their documentation.

» **Modular clamping systems guarantee speed, economy, conservation of resources and reliable measuring results.**

## Summary of the product range

**SWA39**



**SWA39 CT**



**SWA39 SURF**



**SCHIENENFIX**



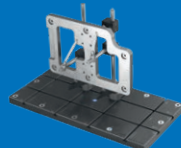
**DIGITAL SYSTEMS**



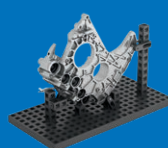
**SPANNFIX ECO**



**SPANNFIX PRO**



**QUADERFIX**



**MICROFIX**



**NADELFIX**



**ARTICULAR SYSTEMS**



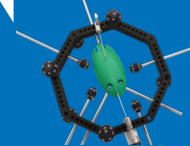
**MACHINE VISION**



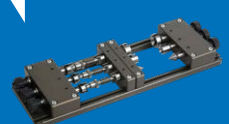
**CONCENTRICITY**



**SCANNING**



**SPEZIALFIX**



## Advantages of the dk products

### » Rapid assembly

The perfectly matched module elements enable complete clamping fixtures to be easily constructed and workpieces quickly clamped.

### » Accessible measuring points

Best possible accessibility of the workpiece to be measured, reaching as many measuring points as possible in one clamping.

### » Secure measuring

Parts to be measured are held in a stable position. Measurement results are not falsified. Measuring processes occur without interference.

### » Low fixture costs

The intelligent dk concept, with a wide selection of standard modules, enables the construction of simple or complex clamping fixtures without the need of machining special parts. The constructions can be repeatedly taken apart and re-assembled in a new configuration. High wear resistance guarantees many years of repeated use. That sustainably reduces processing times by new products and consequently saves fixture costs.

### » Reproducible setups

After the first measuring process, further workpieces can always be located in the same position. Repeat measurements can be carried out in automatic mode, thereby reducing measuring time.

### » Combinable systems

The scope of the modular system and the choice of configurations of the individual modules enable solutions to be produced for virtually any clamping task or measuring process. The mutual compatibility of the different dk product ranges facilitates further combinations in the future.

## Quick-change complete system for tactile and optical measuring

- » For zero-point clamping of fixtures
- » Basic elements for adaptation to metrology machines
- » Structural elements for free 3D spatial positioning
- » Clamping elements for all categories in many types and sizes
- » With stops for accurate repeat positioning of test parts
- » With scales for exact reproduction of complete fixtures
- » Also for laser scans, digital systems, multi-sensorial systems or as basis for CT fixating systems



## SWA39 CT

### Clamping systems for computed tomography

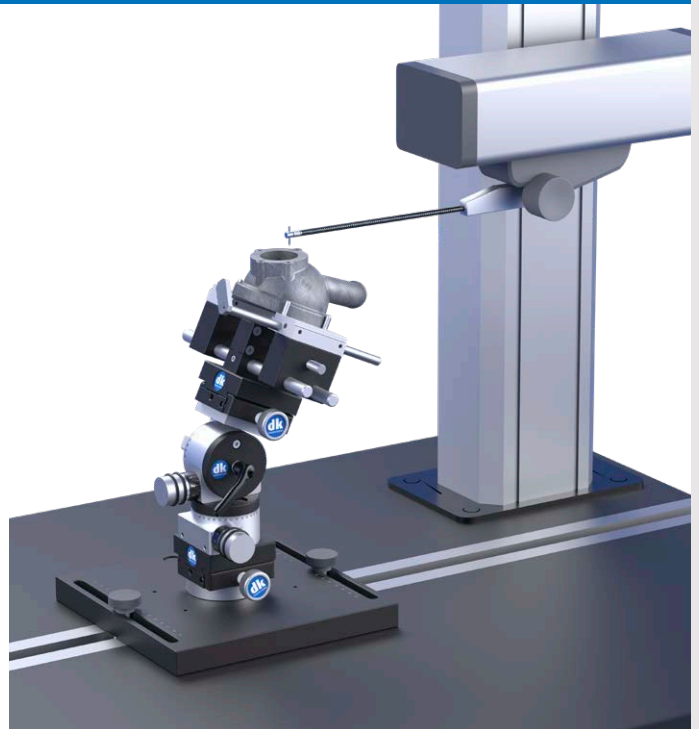
- » Professional system modules based on the SWA39 standard programme
- » Universally applicable for all test specimen sizes, geometries and materials
- » Resource saving and efficient through simple, rapid, secure and repetitively accurate fixture construction
- » X-ray transparent modules as CT-suitable holders for metallic workpieces; hybrid modules with additional moulded foam elements for plastic test specimens
- » Functional holders for small and micro parts as well as multi-tower for efficient measurement of large batches of test specimens simultaneously



# SWA39 *SURF*

## Clamping systems for surface and contour measurements

- » Exactly adaptable to processes through function and size variants as well as accessories
- » Precision 3D spatial adjustment through infinitely variable linear, rotary and tilt elements with scales for simple, accurate and reproducible adjustment of the overall fixture
- » Simple and rapid measurement set-ups due to dk quick-change interfaces
- » Minimisation of clamping forces for filigree parts: controlled, adjustable and reproducible
- » Universal utilisation together with other fields of quality assurance and also for laser marking through standardised SWA interfaces



# SCHIENENFIX

## Clamping system for optical and multi-sensorial measuring

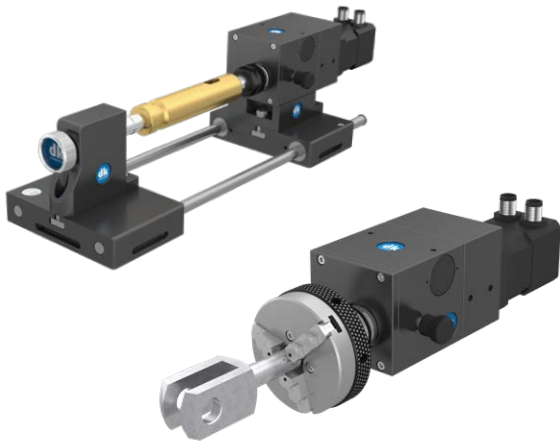
- » Universal application through resource-saving modularity and diversity of the components
- » Optimum visibility in incident and transmitted light due to serrations instead of smooth edges
- » Toothed rails as workpiece rests or for fastening add-on and clamping modules
- » Maximum economy due to real time setups separate from the measuring machine using a quick-change pallet system
- » For optical-tactile machines, measuring projectors and microscopes
- » Compatible with SWA39 and other dk programmes



## DIGITAL POSITIONING SYSTEMS

### Dividing head / tailstock with motor control

- » Efficient processes through motorised dividing heads with position feedback using an encoder
- » Perfect integration into existing controls or as a stand-alone solution



## SCANNING

### Clamping solutions for scanning

- » Special products for scanning with or without target points
- » For fringe projection, fringe light scanning, structured light, photogrammetry, digital image correlation and all types of structured-light 3D scanning
- » Target bases as support elements for the reference points can be combined with all dk fixation programmes



## MICROFIX

### Clamping solutions for micro parts

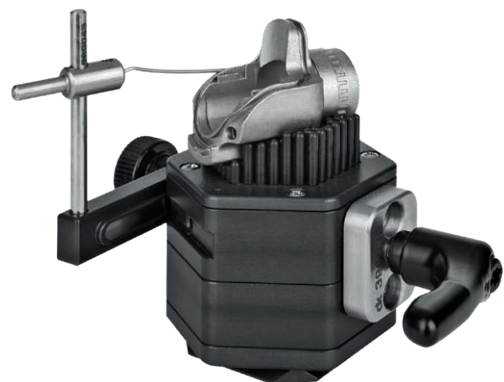
- » Suitable for the smallest parts from 0.3 mm to 10 mm
- » Gentle fixation with adjustable clamping forces
- » For rotationally symmetrical and cubic test pieces



## NADELFIX

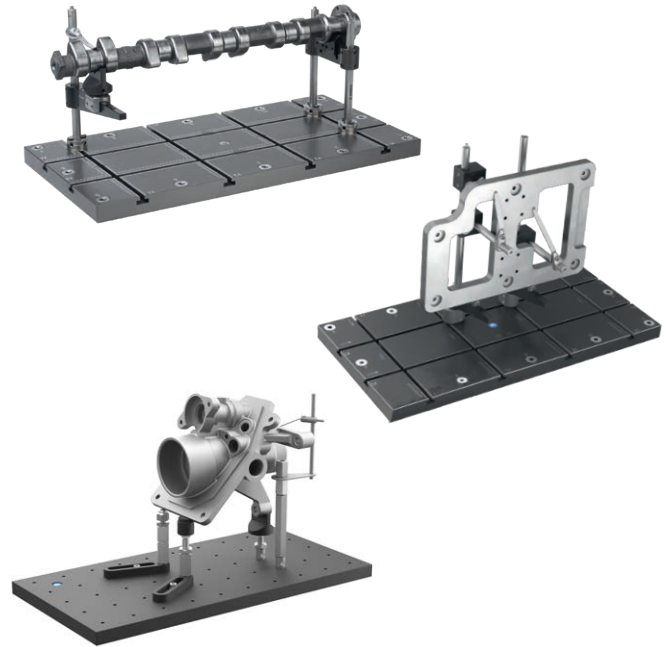
### Needle support

- » For variable moulding to products
- » Ideal for holding free-form parts using positive fit
- » Compatible with SWA39 and other dk programs



## Modular clamping elements for tactile measuring

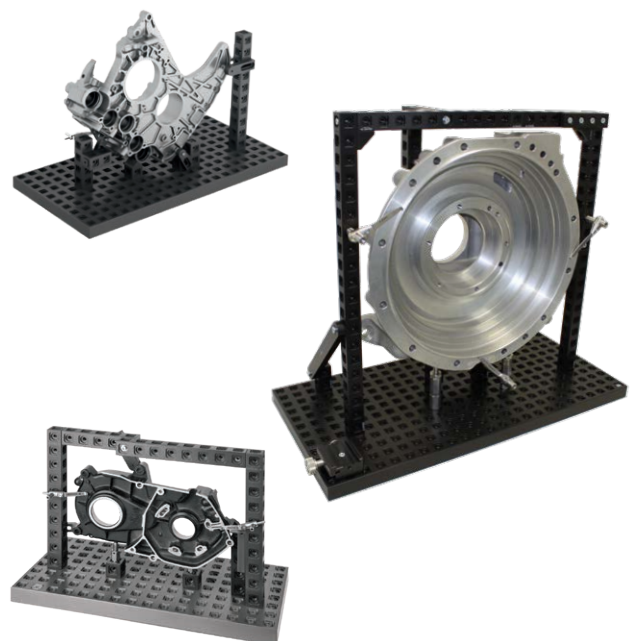
- » The basis is formed by baseplates or quick-change adapters
- » Exact reproducibility through a slot system with graduations or very economical with tapped grid holes
- » Wide range of structural and clamping elements
- » Flexible clamping solutions for the most varied workpiece geometries
- » Quick, easy and infinite assembly
- » With intelligent modules also suitable for the vertical fixation of workpieces to the columns
- » Interfaces for all dk programmes



## QUADERFIX

### Clamping system for tactile measuring – cuboid elements

- » Modular fixture system constructed from standard cuboid elements
- » Drilled through holes on a 25 mm grid
- » Torsion-proof connection of the modules through positive locking of the contact elements
- » For fixating large and heavy parts with arbitrary support points in XYZ axis
- » Fully 3-dimensional configuration to access all 3D spatial positions
- » Also as a basis for laser scanning and quick-change pallets for real-time parallel set-ups
- » Compatible with the SPANNFIX programs



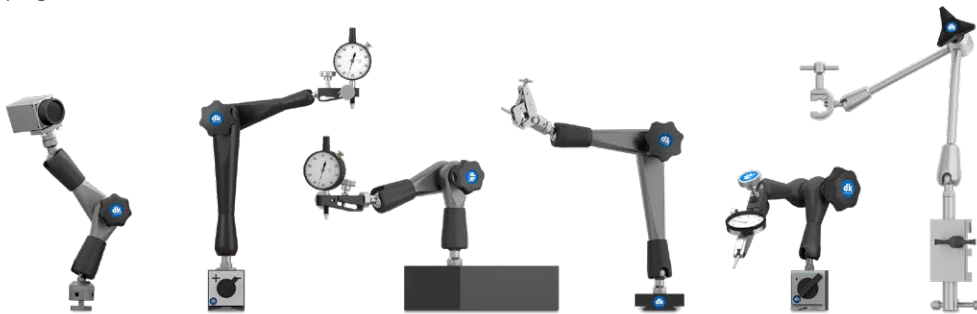
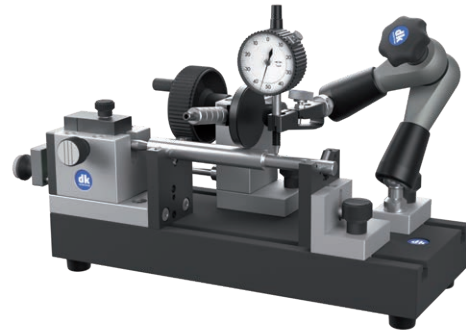


## ARTICULAR SYSTEMS

## RADIAL RUN-OUT TESTING

### Gauge stands, 3D articulated joints and radial run-out testing fixtures

- » Five programmes for maximum 3D flexibility by measuring, positioning and for machine vision
- » Rust-free and sterilisable types for cleanrooms
- » Perfect radial run-out testing with tolerance-free support and intelligent stop positioning
- » Modular design for use together with the other dk programmes

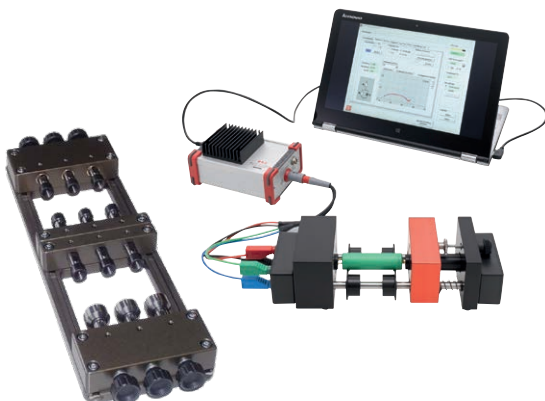


## SPEZIALFIX

## MACHINE VISION

### Customised clamping fixtures

- » We develop, design and manufacture special clamping fixtures according to your specifications
- » Simple to complex multiple clamping fixtures with mechanical, pneumatic, electro-mechanical or combined fixating, clamping and handling components



### 3D articulated arms for machine vision

- » Mounting programme for machine vision, image processing and sensor technology
- » For cameras, sensors, end-of-arm robotic tools, illumination etc.
- » Five programmes for every imaginable requirement
- » Extensive range of fastening elements, camera brackets and equipment plates





TACTILE MEASURING



OPTICAL MEASURING



MACHINE VISION & SENSOR



CONTOUR & SURFACE MEASUREMENT



COMPUTED TOMOGRAPHY



3D LASER SCANNING



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info@dk-fixiersysteme.de  
www.dk-fixiersysteme.de

*modular. simple. better.*

# The entire world of fixating, clamping and positioning

The comprehensive standard construction sets with around 1,000 parts by dk FIXIERSYSTEME for metrology technology offer the following advantages:

- » Modular system that has grown and been tried and tested for decades
- » Modularity across different lines
- » Solutions for every positioning task
- » Efficiency through synergetic effects through several industry solutions



**FAST  
REASSEMBLY  
LIFELONG**

**The basic principle of all dk FIXIERSYSTEME!**

Our fixtures have a modular design, may be dismantled at any time and reassembled to their initial state. The compatibility of dk FIXIERSYSTEME ensures perfect utility value.